

Date: Friday, 7/28/2006 11:50:39 AM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: X-BOLT SPACER
Job Number	: 28033		
Estimate Number	: 12468		
P.O. Number	: <u>N/A</u>	Part Number	: D35041
This Issue	: 7/28/2006 S.O. No. : <u>N/A</u>	Drawing Number	: D3504 PRELIMINARY
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <u>N/A</u> Type : MACHINED PARTS	Drawing Revision	: PREL
Previous Run	: 27777	Material	: <u>N/A</u>
Written By	: <u>JLM 06-07-27</u>	Due Date	: 8/4/2006 Qty: 10 Um: Each
Checked & Approved By	: <u>[Signature]</u>		
Comment	: Est Rev:A New Issue 06-06-20 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T0500W049	6061-T6 Tube .500 x.049W
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Comment: Qty.: 0.2972 f(s)/Unit Total : 2.9715 f(s)
 6061-T6 Tube .500 x.049W
 (M6061T6T500W049)
 Batch: M9328

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL
 1-TURN AS PER FOLIO FA642 & DWG D3504 ,
 FOLIO REV: N/A
 DWG REV: A

2-DEBURR AS REQUIRED

BG 06-07-29 10

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

BG 06-07-29 10

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

S.G 06/07/29 10

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: ST4B

SL 06/07/31 10

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Process Sheet

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/08/01 (18)

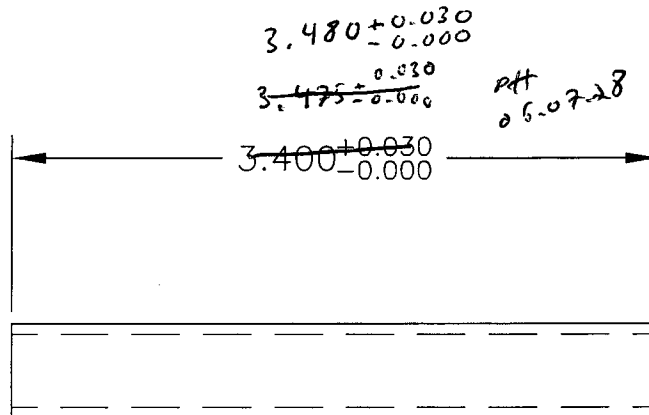
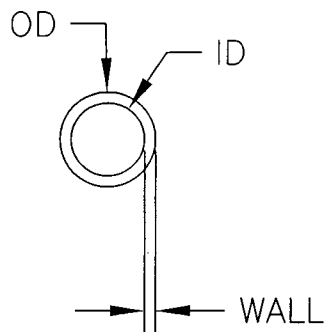
Job Completion



C206108101

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO. D3504	REV. A SHEET 1 OF 1
DATE 06.04.21		TITLE CROSS BOLT SPACER	SCALE 1:1
A	06.04.21	NEW ISSUE	

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
06-07-28 *PH*



D3504-1/-3 CROSS BOLT SPACER PARTS LIST

PART NUMBER	OD	WALL	ID (REF)	MATERIAL SPEC
D3504-1	0.500	0.049	0.402	M6061T6T0.500W.049
D3504-3	0.375	0.049	0.277	M6061T6T0.375W.049

D3504-1/-3 CROSS BOLT SPACER

- 1) MATERIAL: 6061-T6 TUBING PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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